Finished Product Specification
(Mrs Mac's Quality Manual)

PRODUCT NAME	**Mrs Mac's Giant Sausage Roll**		
PRODUCT CODE	AU	NZ	Other:
	41201	41201-1	N/A
PRODUCT DESCRIPTION	100% Aussie beef in our special blend of herbs and spices, all wrapped in a golden crisp pastry.		
CONTACT DETAILS	Mrs Mac's Pty Ltd 5-9 Marchant Way, Morley Western Australia 6062 www.mrsmacs.com.au www.mrsmacs.co.nz		

FOOD SAFETY	This product has been manufactured on a line with a HACCP based Food Safety Program.

GENETICALLY MODIFIED PRODUCTS (GMO)	To the best of our knowledge, based on information obtained from our supplier's, this product is neither genetically modified nor made from genetically modified raw materials as per Standard 1.5.2 of the Australian New Zealand Food Standards Code.

LABELLING DETAILS	
INGREDIENTS:	**Wheat** Flour, Water, Beef (21%), Margarine [Vegetable Oil and/or Animal Fat, Water, Salt, Emulsifiers (471, 472c and/or **Soybean** Lecithin), Antioxidants (304 and/or 320), Natural Flavour and/or Flavour, Natural Colour (160a)], Breadcrumbs [**Wheat** Flour, Sugar, Salt, Yeast, **Wheat** Gluten], Binder [**Wheat**], Textured **Soy** Protein, Onion, Flavours [**Wheat**, Flavour Enhancer (621), **Soy**, Colour (150c)], Seasoning [Flavour Enhancers (621, 635)], Hydrolysed Vegetable Protein, Salt, Glaze [**Milk**, Natural Colour (160a)]. Note: Percentages are calculated on the whole product, including pastry.

MARK (X)	ALLERGENS & OTHER SUBSTANCES	PRESENT IN INGREDIENTS AS A COMPONENT. SPECIFY INGREDIENT/S	PRESENT IN THE SAME FACILITY MARK (X)	SPECIFY INGREDIENTS	PRESENT ON THE SAME LINE MARK (X)	SPECIFY INGREDIENTS
	Added sulphites in concentrations of 10 mg/kg or more					
X	Cereals containing gluten and their products, namely, wheat, rye, barley, oats and spelt and their hybridised strains	Wheat Flour, Breadcrumbs, Binder, Flavours				
	Crustacea and their products					
	Egg and egg products		X	Egg	X	Egg
	Fish and fish products, except for isinglass derived from swim bladders and used as a clarifying agent in beer and wine					
X	Milk and milk products	Glaze				
	Peanuts and peanut products					
	Sesame seeds and sesame seed products					
X	Soybeans and soybean products	Margarine, Textured Soy Protein, Flavours				
	Tree nuts and tree nut products other than coconut					

ALLERGEN STATEMENT	**CONTAINS: GLUTEN, MILK AND SOY.** **MAY BE PRESENT: EGG.**

COUNTRY OF ORIGIN	**Made in Australia from at least 86% Australian ingredients.**

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NUTRITION INFORMATION				
Source of Nutritional Information	N	External Test Report	Y	Theoretical Calculation
Servings per package: 1 Serving size: 175 g				
	Average Quantity per serving		Average Quantity per 100 g	
Energy	2180 kJ		1240 kJ	
Protein	16.9 g		9.6 g	
Fat, total	28.4 g		16.2 g	
- saturated	13.9 g		8.0 g	
Carbohydrate	48.8 g		27.9 g	
- sugars	0.8 g		0.5 g	
Sodium	899 mg		514 mg	

HEALTH STAR RATING	2 Stars

PLEASE LIST ALL CLAIMS THAT CAN BE MADE ABOUT THE PRODUCT, E.G.: LOW FAT, GLUTEN FREE	
CLAIM (S) WHICH CAN BE MADE:	N/A

STORAGE & SHELF LIFE INSTRUCTIONS					
		PRIMARY PACKAGING MARK (X)		**SECONDARY PACKAGING MARK (X)**	
Frozen: Store at or below -18 ºC.		**X**		**X**	
Once thawed, do not refreeze product.		**X**			
Do not reheat a second time.		**X**			
Best Before (LTC = Line Tracking Code)	**MM**	**X**	**BEST BEFORE DD MMM YY LTC HH:MM**	**X**	**B/B DD MMM YY HH:MM**
Frozen		**18**	**Months**	**18**	**Months**

DISTRIBUTION REQUIREMENTS	Transport in a refrigerated vehicle at or below -18 ºC.

ANALYTICAL CRITERIA			
PHYSICAL	**CRITERIA**	**TOLERANCE**	**TEST METHOD REFERENCE**
Length (mm)	170	+/- 5	Ruler
Width (mm)	50	+/- 2	Ruler
Height (mm)	32	+/- 3	Ruler

COOKING GUIDES:

MUST BE COOKED BEFORE CONSUMPTION. These are guidelines only and cooking time will vary with the make, model and age of the oven or microwave oven. Oven method is preferred as microwave method softens pastry.

OVEN: Recommend cook in wrap). Preheat conventional oven to 180 °C (355 °F) or fan forced oven to 160 °C (320 °F).
If Defrosted: Cook for approximately 25 min.
If Frozen: Cook for approximately 40 min.

MICROWAVE: (1000 watt, individually cooked). For best results, remove product from packaging and wrap in paper towel.
If Defrosted: Cook on High for 1 min. Let stand for 2 min.
If Frozen: Cook on High for 1 min 40 sec. Let stand for 2 min.

CAUTION: Product may be very hot after cooking.

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PACKAGING SPECIFICATION						
	Primary Packaging			**Secondary Packaging**		
Material Type	H/S Polyester Film		Recyclable ☐	Cardboard		Recyclable ☒
Material Grade	15 micron			B03S		
Number of Colours and Colours	8	CYMK + White + PMS 3298C + Special MM Red + Varnish		1	001 Black	
Board Colour	N/A			Brown		
Dimensions - Length x Width x Depth or Height (mm) - EXTERNAL	(L) 255 mm x (W) 211.25 mm			(L) 288 mm x (W) 195 mm x (D) 182 mm		
Average Weight of Packaging (g)	1.2 g			401 g		
Average % of Recycled Material	N/A			100%		
Net Weight (g or kg)	175 g			4.4 kg		
Gross Weight (g or kg)	N/A			4.9 kg		
Units per package	1			25 x 175 g		
GTIN-13/GTIN-14	9310663800215			19310663406162		
Packaging Code	07-001273			07-003208		
Carton Liner / Product Divider / Trays / Containers / Other	N/A		Recyclable ☐	N/A		Recyclable ☐

ENVIRONMENTAL MESSAGE	☒ **100% RECYCLABLE PACKAGING and/or RECYCLING LOGO** (cartons only where applicable)
	☒ **PLEASE DISPOSE OF PACKAGING THOUGHTFULLY**

PALLETISATION				
	Australia	**New Zealand**	**Export**	
Cartons per pallet	120	100		Unit
Cartons per layer	24	20		Unit
Layers per pallet	5	5		Unit
Pallet depth or length	1165	1000		mm
Pallet width	1165	1200		mm
Pallet height, excluding actual pallet height (150 mm)	910	910		mm
Pallet weight, excluding actual pallet weight (43 kg)	588	490		kg